



Dart Aerospace Ltd.
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D4021-1**Job Sheet 182970****Part No:** D4021-1**Job Qty:** 30 ea**Part Name:** Handle Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 18/09/08
100	Waterjet	30 pcs	9/14/18	9/14/18	0.01	1.47	Waterjet1		OK 18/09/08
120	QC	30 pcs	9/14/18	9/14/18	0.00	0.00	QC8		38
140	Packaging	30 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		DC 2018-09-11
150	QC21-SA	30 Ea	9/14/18	9/14/18	0.00	0.00	QC21		DAS 21 9-89 SEP 11 2018

Part Op 100 - Cut as per dwg D4021
Descriptions: 140 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	3.6750 sf (.1225 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	4	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	0.750Inches ± 0.030	0.780 0.720		
2	Handle Plate	0.750Inches ± 0.030	0.780 0.720		
3	Handle Plate	2.250Inches ± 0.030	2.280 2.220		
4	Handle Plate	5.130Inches ± 0.030	5.160 5.100		
5	Handle Plate	0.130Inches ± 0.030	0.160 0.100		

Plex 9/7/18 8:09 AM Dart.Gagnon.Michelle



Container No: S108590



Part: D4021-1

Job No: 182970

Serial No/Batch: S108590

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/09/18